

歐品電子(昆山)有限公司

OUPHIN ELECTRONIC(KUNSHAN) CO.,LTD.

PACKAGING SPECIFICATION (包 裝 作 業 規 范)

☒ CONFIDENTIAL ☐ TOP SECRET

SPEC.NO.(規範編號)	Q2386SPP-1058									PAGE	1/4	REV.	E
APPLICABLE CUSTOMER (適用客戶)	ALL	APPLICABLE PRODUCT (適用產品)	2386-42X60Cx DxMNGT(-OP1)							PACKAGING CATEGORY (包裝方式)		TAPE REEL	

REVISE HISTORY (修 訂 履 歷)

REV. ECN NO.	頁 次 PAGE								
	1	2	3	4					
A	NEW 新發行								
B	ADD P/N 新增料號								
C	ADD P/N 新增料號								
D	Modify Placement Mode 修改包材放置方式								
E	Modify Placement Mode 修改包材放置方式								

DIVISION (事業單位)	Product Develop (產發部產品開發課)	APPROVED (核 准)		CHECKED (審 核)	PE		PREPARED (制 表)	WP 07/08'25
					DE			

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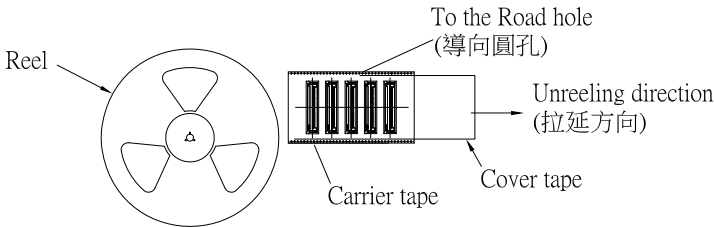
SPEC.NO.(规范编号) Q2386SPP-1058

PACKING OPERATION DIAGRAM & INSTRUCTION (包装作业图示及说明)

REMARK (备注)

Heat plastic-band packing manner
封带包装方式

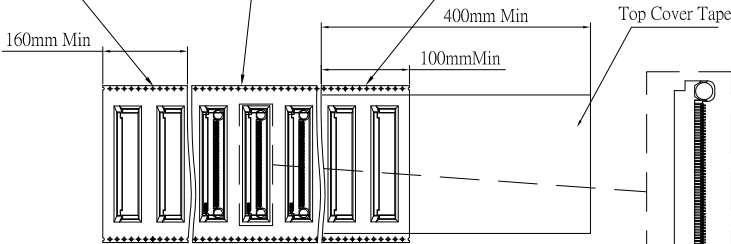
The road hole must be laid at the right of the drawing direction.
(导向圆孔必须设在拉伸方向的右侧)



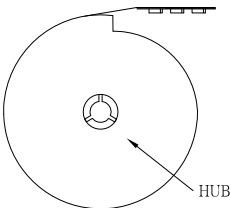
The begining of the band , the detailed chart of the end.
(封带开始部分，结束部分的详细图)

Lead Section Drawing Section End Section
(开始部分) (拉伸部分) (结束部分)

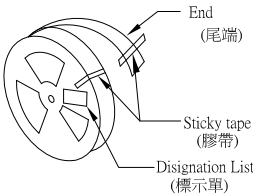
Blank Section Packing Section Blank Section
(未封装部分) (封装部分) (未封装部分)
(160mm Min) (300Pcs) (100mm Min)



chart(one)
图(一)



Drawing (two)
图(二)



Drawing(three)
图(三)

一.Packing of interior box:
(内盒包装方式)

- (1)Packaging way of each reel is shown in drawingone.
(每个REEL包装方式,如图(一)所示)
- (2) At the beginning of winding belt,take one part of sticky belt with 60 mm length,15mm width. stick 20 mm on the material belt,stick 40 mm on the gap of the REEL mandrel , as shown in drawing two.
(在开始缠绕料带时,取长60mm宽15mm之胶带一段, 20mm 黏于料带上, 40mm 黏于REEL心轴之缺口上,如图(二)所示)
- (3) Use one REEL can package 300 PCS products .
(每卷REEL可包装300PCS产品)
- (4)After winding the material belt, stick the COVER TAPE with 60 mmlength, 15 mm width stick belt, and fix it on the circumference of the REEL,as shown in drawing three.
(料带卷绕完成时取长60mm宽15mm之3M胶带黏住COVER TAPE并将其固定在REEL之圆周上,如图(三)所示)
- *. Stick sticky belt(18mm width,40 length) on the two sides when COVER TAPE is interrupted, stick each end with20 mm belt to get them together.and the two COVER TAPE connected must be at the same line.
(COVER TAPE 有中断时可用宽18mm,长40mm之 胶带将中断之两端各贴20mm,使其连接为一体. 但连接后的两段COVER TAPE应在同一直线上.)

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PACKING OPERATION DIAGRAM & INSTRUCTION (包裝作業圖示及說明)	REMARK (備 注)
Drawing Four (圖四) Scotch tape (透明膠帶) Drawing Five (圖五) Paper board (雙層紙板) paper box math paper board (紙箱配套紙板) XXPCS (XX個) Paper Board (雙層紙板) Paper Box Allocating Paper Board (紙箱配套紙板) Waterproof Bag (防水袋) Drawing Six (圖六) Drawing Seven (圖七)	2.Outer box packing mode: (二.外箱包裝方式) (1)Paper box(CT-1.5)1PCS(Drawing Six). (紙箱CT-1.5 1PCS(圖六)。) (2).Put 1pcs allocating paper board at the bottom of the box , then put 1 PCS waterproof bag on the board(Drawing Six). (底層放入紙箱配套紙板1PCS.上面放入防水袋1PCS(圖六)。) (3).Each the reel paste three the scotch tape ,After folding XXpieces of reel disk. seal the waterproof bag(Drawing Five). (將每個Reel盤封上三道透明膠帶，疊好XX個Reel盤後封上防水袋(圖五)。) (4).Put 1PCS double decked paper board on the top of box(Drawing Four). (最上層放入雙層紙板1PCS(圖四)。) (5)*The box must be filled up completely without any gaps, fill the gaps with Air column bags. (*箱內必須要填滿不能有空隙，空隙用氣柱袋填滿。) (6)Seal the surface of the outer box (Drawing Seven). (將外箱上層封口(圖七)。) *The form on the right and flank side of the box must be filled correctly and clearly,take actual testing weight as the standard of every box gross weight. (*外箱之正面和側面所要填寫之項目要填寫正確， 清晰,每箱之毛重應以實測重量為準。)

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PACKING MATERIAL (包裝材料)

PRODUCT P/N

TAPE REEL
STANDARD

PACKING P/N

PACKING N.W.

PACKING QUANTITY (包裝數量)

WEIGHT (重量) kg

MATERIAL NAME
(材料名稱)

PART NO. (料號)

Q'TY

(產品料號)

(包材規格mm)

(包材料號)

(包材重量)

PCS/REEL

REEL/BOX

PCS/BOX

N.W./PCS

N.W./BOX

G.W./BOX

PAPER BOXES (紙箱)

CT-1.5

1

2386-42X60Cx DxMNGT(-OPI)

88

2386-K12088-002

3.16

300

3

900

0.00431

3.88

7.04

WATERPROOF BAG
(防水袋)

100*70

1

COVER-K0088-001

REEL-K0088-001

DOUBLE DECKED PAPER BOARD
(雙層紙板)

340*340*5

2

3M FIBER BELT
(3M纖維膠帶)

DRYING AGENT
(干燥劑)

3

Air column bags
氣柱袋

1.NOTE:

(注意)

When the finished products have been made,take the actual weight as the standard of gross weight in each box.

(成品出貨時,每箱之毛重應以實測重量為準)

When the finished products have been made,stick the proper designation list on the box according to product demand.

(成品出貨時,依據出貨要求貼上相對應的標簽單)

2.NOTE:

(注意)

*Pay attention to each big reel of material ,can be divided into 3 small reels,consumption of each big reel can't exceed 1meter, or the third reel can't be packed

(來料每大卷reel (carrier tape) 平均可分3小卷reel , 每大卷reel 消耗量不可超過1米, 否則第三小卷不可包裝)